

CONTENTS

PREFACE	xi
1 Classification	1
1.1. Duct Jet Propulsion / 2	
1.2. Rocket Propulsion / 4	
1.3. Applications of Rocket Propulsion / 15	
References / 25	
2 Definitions and Fundamentals	27
2.1. Definition / 27	
2.2. Thrust / 32	
2.3. Exhaust Velocity / 34	
2.4. Energy and Efficiencies / 36	
2.5. Typical Performance Values / 39	
Problems / 41	
Symbols / 43	
References / 44	
3 Nozzle Theory and Thermodynamic Relations	45
3.1. Ideal Rocket / 46	
3.2. Summary of Thermodynamic Relations / 47	
3.3. Isentropic Flow through Nozzles / 52	

3.4.	Nozzle Configurations / 75	
3.5.	Real Nozzles / 85	
3.6.	Four Performance Parameters / 92	
3.7.	Nozzle Alignment / 94	
3.8.	Variable Thrust / 96	
	Problems / 97	
	Symbols / 99	
	References / 100	
4	Flight Performance	102
4.1.	Gravity-Free Drag-Free Space Flight / 102	
4.2.	Forces Acting on a Vehicle in the Atmosphere / 106	
4.3.	Basic Relations of Motion / 108	
4.4.	Effect of Propulsion System on Vehicle Performance / 115	
4.5.	Space Flight / 117	
4.6.	Flight Maneuvers / 132	
4.7.	Flight Vehicles / 139	
4.8.	Military Missiles / 149	
4.9.	Aerodynamic Effect of Exhaust Plumes / 152	
4.10.	Flight Stability / 153	
	Problems / 154	
	Symbols / 157	
	References / 159	
5	Chemical Rocket Propellant Performance Analysis	160
5.1.	Background and Fundamentals / 161	
5.2.	Analysis of Chamber or Motor Case Conditions / 169	
5.3.	Analysis of Nozzle Expansion Processes / 172	
5.4.	Computer Analysis / 179	
5.5.	Results of Thermochemical Calculations / 180	
	Problems / 189	
	Symbols / 193	
	References / 195	
6	Liquid Propellant Rocket Engine Fundamentals	197
6.1.	Propellants / 201	
6.2.	Propellant Feed Systems / 203	
6.3.	Gas Pressure Feed Systems / 205	

6.4.	Propellant Tanks / 211	
6.5.	Tank Pressurization / 218	
6.6.	Turbopump Feed Systems and Engine Cycles / 221	
6.7.	Flow and Pressure Balance / 227	
6.8.	Rocket Engines for Maneuvering, Orbit Adjustments, or Attitude Control / 228	
6.9.	Valves and Pipe Lines / 232	
6.10.	Engine Support Structure / 235	
	Problems / 236	
	Symbols / 238	
	References / 239	
7	Liquid Propellants	241
7.1.	Propellant Properties / 242	
7.2.	Liquid Oxidizers / 251	
7.3.	Liquid Fuels / 255	
7.4.	Liquid Monopropellants / 259	
7.5.	Gelled Propellants / 261	
7.6.	Gaseous Propellants / 263	
7.7.	Safety and Environmental Concerns / 264	
	Problems / 265	
	Symbols / 266	
	References / 266	
8	Thrust Chambers	268
8.1.	Injectors / 271	
8.2.	Combustion Chamber and Nozzle / 282	
8.3.	Heat Transfer Analysis / 308	
8.4.	Starting and Ignition / 320	
8.5.	Variable Thrust / 323	
8.6.	Sample Thrust Chamber Design Analysis / 324	
	Problems / 335	
	Symbols / 338	
	References / 340	
9	Combustion of Liquid Propellants	342
9.1.	Combustion Process / 343	
9.2.	Analysis and Simulation / 346	
9.3.	Combustion Instability / 348	

Problems / 360
References / 360

10 Turbopumps, Engine Design, Engine Controls, Calibration, Integration, and Optimization 362

- 10.1. Turbopumps / 362
- 10.2. Performance of Complete or Multiple Rocket Propulsion Systems / 384
- 10.3. Propellant Budget / 387
- 10.4. Engine Design / 389
- 10.5. Engine Controls / 396
- 10.6. Engine System Calibration / 405
- 10.7. System Integration and Engine Optimization / 411
 - Problems / 413
 - Symbols / 413
 - References / 415

11 Solid Propellant Rocket Fundamentals 417

- 11.1. Propellant Burning Rate / 419
- 11.2. Basic Performance Relations / 437
- 11.3. Propellant Grain and Grain Configuration / 444
- 11.4. Propellant Grain Stress and Strain / 453
- 11.5. Attitude Control and Side Maneuvers with Solid Propellant Rocket Motors / 466
 - Problems / 467
 - Symbols / 470
 - References / 471

12 Solid Propellants 474

- 12.1. Classification / 474
- 12.2. Propellant Characteristics / 480
- 12.3. Hazards / 487
- 12.4. Propellant Ingredients / 494
- 12.5. Other Propellant Categories / 505
- 12.6. Liners, Insulators, and Inhibitors / 509
- 12.7. Propellant Processing and Manufacture / 511
 - Problems / 515
 - References / 518

13	Combustion of Solid Propellants	520
13.1.	Physical and Chemical Processes / 520	
13.2.	Ignition Process / 524	
13.3.	Extinction or Thrust Termination / 526	
13.4.	Combustion Instability / 528	
	Problems / 537	
	References / 537	
14	Solid Rocket Components and Motor Design	540
14.1.	Motor Case / 540	
14.2.	Nozzle / 550	
14.3.	Igniter Hardware / 563	
14.4.	Rocket Motor Design Approach / 568	
	Problems / 575	
	References / 577	
15	Hybrid Propellant Rockets	579
15.1.	Applications and Propellants / 580	
15.2.	Performance Analysis and Grain Configuration / 585	
15.3.	Design Example / 593	
15.4.	Combustion Instability / 599	
	Symbols / 604	
	References / 606	
16	Thrust Vector Control	608
16.1.	TVC Mechanisms with a Single Nozzle / 609	
16.2.	TVC with Multiple Thrust Chambers or Nozzles / 620	
16.3.	Testing / 621	
16.4.	Integration with Vehicle / 621	
	References / 623	
17	Selection of Rocket Propulsion Systems	624
17.1.	Selection Process / 625	
17.2.	Criteria for Selection / 630	
17.3.	Interfaces / 634	
	References / 638	

18	Rocket Exhaust Plumes	639
18.1.	Plume Appearance and Flow Behavior / 641	
18.2.	Plume Effects / 652	
18.3.	Analysis and Mathematical Simulation / 657	
	Problems / 658	
	References / 658	
19	Electric Propulsion	660
19.1.	Ideal Flight Performance / 666	
19.2.	Electrothermal Thrusters / 670	
19.3.	Non-Thermal Electric Thrusters / 677	
19.4.	Optimum Flight Performance / 696	
19.5.	Mission Applications / 700	
19.6.	Electric Space-Power Supplies and Power-Conditioning Systems / 701	
	Problems / 706	
	Symbols / 707	
	References / 709	
20	Rocket Testing	711
20.1.	Types of Tests / 711	
20.2.	Test Facilities and Safeguards / 713	
20.3.	Instrumentation and Data Management / 720	
20.4.	Flight Testing / 724	
20.5.	Postaccident Procedures / 725	
	References / 726	
Appendix 1	Conversion Factors and Constants	727
Appendix 2	Properties of the Earth's Standard Atmosphere	730
Appendix 3	Summary of Key Equations for Ideal Chemical Rockets	731
Appendix 4	Derivation of Hybrid Fuel Regression Rate Equation in Chapter 15	733
Appendix 5	Alternative Interpretations of Boundary Layer Blowing Coefficient in Chapter 15	737
Index		739